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# LEISURE POOLS

DESIGN • CONSTRUCTION • SERVICE

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Gallery

*Nestled among lush gardens, melding with your architectural style, your pool should be an extension of you and your home...*



## Materials and Construction

Shotcrete (pneumatically applied reinforcing concrete) is the strongest and most durable pool construction material. Shotcrete pools are reinforced with steel rods to withstand the extreme pressures of soil, water and harsh New England winters. Our stone coping, rocks, and tile are handpicked and individually chiseled to ensure the highest quality possible. Permanence, durability, flexibility of design, and aesthetic beauty makes shotcrete construction unmatched.

The construction process begins with excavating the site and forming out to establish the basic shape [Fig 1 attached]. Plumbing lines are then installed which will later be encased within the shotcrete wall. The strength of our pools lies in the steeling process and shotcrete application [Fig 2 attached]. The shotcrete is pumped through a series of hoses, mixes with pressurized air, and gets sprayed over the steel framework, up to 12" thick [Fig 3 attached]. After the borderline tile and coping stone is completed around the pool perimeter; the shotcrete shell is coated with a colored plaster to give it a smooth, nonporous finish [Fig 4 attached]. The pool is then filled and ready to use.

## CAD Design

Our pools are designed using state-of-the-art pool design software. Simply tell us what you are looking for and we can create a visual representation of the finished product. All our estimates include a detailed site plan, structural drawings, and a photo-realistic design with your new backyard.



## Quality

At Leisure Pools we value our customers and strive to create the best product possible. Only the finest materials, craftsmen, and quality workmanship will do. Our pools are designed and installed with one goal in mind: provide a lifetime of backyard enjoyment. We build pools and spas to last a lifetime, period. Leisure Pools will stand by its work with a 25 year structural warranty.

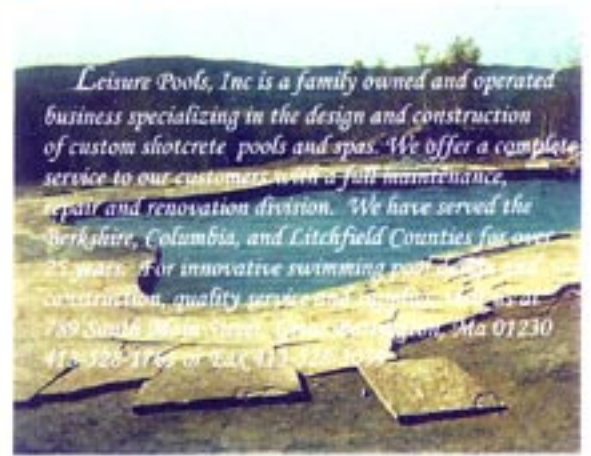


## Water Features

These days, pool design is all about creating a natural backyard oasis. We also specialize in vanishing edge design, waterfalls, fountains, grottos, rock formations, tanning ledges, swim-outs, benches, in-floor cleaning systems, and electric cover systems. These features can easily transform a typical swimming pool into a beautiful natural aquatic setting.



## Materials & Construction (Cont'd)



Leisure Pools, Inc is a family owned and operated business specializing in the design and construction of custom shotcrete pools and spas. We offer a complete service to our customers with a full maintenance, repair and renovation division. We have served the Berkshire, Columbia, and Litchfield Counties for over 25 years. For innovative swimming pool design and construction, quality service and installation, call us at 789 South Main Street, Shelburne, Vermont, Ma 01230 417-328-1166 or FAX 417-328-1099.

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*Service and Support*



*Leisure Pools also specializes in servicing concrete and vinyl-lined pools, as well as, concrete and portable spas. Our pool maintenance crew can service and clean your pool monthly, weekly or as needed. Leisure Pools will open and close your pool or spa and let you schedule dates that best suit your schedule. All plumbing, heating, mechanical repairs and replacements are carried out by a qualified service technician. For your convenience, pool and spa service calls are made throughout the Berkshires, Columbia and Litchfield Counties. Chemical deliveries are available for resorts and homeowner upon request.*

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*Retail Store*

*Our retail store aims to satisfy the needs of swimming pool and spa owners. We stock a complete line of pool and spa chemicals, supplies and parts. A computerized water testing system gives a printout with a detailed explanation and solution to any water problem. Leisure Pools is an authorized Boquacil and Eco-Smart Water purification dealer. We offer a wide selection of both chlorine and non-chlorine solutions for your pool.*



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*Renovations*



*When your pool begins showing its age, Leisure Pools can renovate your pool or spa to like-new condition. Vinyl pool liners often need replacing after 10 years of use. Experienced crew members can remove and dispose of your old liner, prepare the site, measure and install a new liner. We also handle gunite and concrete pool renovations including; border line tile, coping stone, concrete resurfacing, pool plastering, painting, acid-washing and other masonry and stone work.*

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*Showroom*

*Whether you are just thinking about a pool or beginning the planning process we encourage you to visit our showroom. Our friendly staff will show you our photo gallery and answer any questions about owning a pool or spa. We are also an authorized Helo Sauna and Waters Edge Spa dealer. Feel free to stop in and look at our full line of saunas and spas on display.*

LEISURE POOLS IS LOCATED AT 789 SOUTH MAIN STREET, GREAT BARRINGTON, MA 01230  
CALL US AT [413] 528-1765 OR FAX: [413]528-3039 OR VISIT US ON THE WEB AT  
[WWW.LEISUREPOOLS.NET](http://WWW.LEISUREPOOLS.NET)